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ROUHAHIA

Economia

The Petroleum Industry

Part I. General Survey

A. Introduction

- 1. Roumania is the fifth largest oil producer in the world and the largest in Europe after Russia.
- 2. The oil fields are in the hilly sub-Carpathian regions of INTHITA and MOIDAVIA. Before the war they were exploited by about one hundred large and small companies, most of which were owned by British, American, French, Belgian, Italian and Dutch groups.
- 3. Following the off the large industrial combines in 50X1-HUM 1948, the entire oil production was divided among the following three firms:-
 - (a) Sovrompetrol (a Roumaniam-Soviet company)
 - (b) Luntenia (a Rougenian company)

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(c) Holdavia (a Roumanian company).

In August 1951 the last two were incorporated in Sovrospetrol, so that from then onwards the Roumanian industry may be regarded as having passed under Soviet control.

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- 4. The ennual production of crude oil dropped from a maximum of 9.5 million tens in 1935 to 4.5 million tens in 1948. The reports concerning the 1949 and 1950 production are very contradictory. According to some, production was considerably less than in 1943 for the following reasons:-
 - (a) Failure to replace machinery, especially drills
 - (b) Progressive depletion of oil-fields
 - (c) Inadequate number of new drillings (trivellazioni)
 - (d) Removal of technically capable staff for political reasons

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- (e) Acts of sabotage and the workers' lack of interest in achieving medical output.
- 5. According to others, nowever, the 1949 production was substantially the same, while in 1950 production approached the figure provided for under the Plan, i.e. 6 million tons.
- 6. There is no doubt that there was a serious shortage of potrol throughout the country in 1949 and 1950 and that the shortage caused considerable hardship and discontent among the population. But the main cause of the shortage was the large quantity of potrol exported to the U.S.S.R. It is symptomatic in this connection that at the beginning of 1951 the Busciana

production had declined considerably. In fobruary 1951 a journalist of the newspaper "Scanteia" and a Roumanian technician capleyed by "Sevroapetrel" received orders to confide secretly to as many people as possible that Roumanian production had failed to reach two million tens owing to demand inflicted on the industry during the war by American bombing.

B. The Five-Year Flam 1951-1955

- 7. The Lockanian Government had already introduced a series of measures aiming at increasing production under the 1950 Plan. These measures provided for:-
 - (a) an increase, compared with 1949, of 14.6% in the "monthly cyclic speeds" (velocita ciclica mensile) of prospective drillings, and of 8.6% of drillings for exploitation purposes;
 - (b) the carrying out of research with a view to reactivating discarded trial borings;
 - (c) introduction of special precautions to reduce the wear and wear of trial berings still in use;
 - (d) introduction of new production and processing methods experimented in the U.S.S.R.
 - (e) application of the principle of the division of

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		,
		in the main drilling 50X1-HUM
		operations;
	(f)	improvement of the oil transport system;
	(g)	an increase of 30% in the volume of drillings
		for cil (perforazioni petrolifere) as compared
		with 1949;
	(h)	improvement of all drilling machinery, and speeding-
		up of the repair of trial boring tools and the
		manufacture of new equipment.
3.	The	1951-1955 Five-Year Plan provides for the achievement of twenty
main ob	jootivo	s for the do elopment of national economy. Article (1) of the
law quo	tes the	development of the oil industry as the main objective of the
Plan.	٠	
9•	The	annual output is to be increased to 10 million tons by 1955.
This is	to be	achieved by a gradual increase in the number of drillings,
which by	y tho e	nd of 1955 are to reach a total of 1,250,000 man, of which 50X1-HUI
550,000	are fo	r prospecting and 700,000 for exploitation.
10.	The	law also provides for:-
	(a)	the introduction and application on a large scale
		of the secondary extraction method in order to
		reduce the percentage of crude oil remaining in
		the wells.
	(b)	the installation of new primary distillation plant
		and the improvement of existing plants.
	(c)	the construction of new plants of the "thermic-
		cathalytic" type capable of doubling output.
	(a)	increased production of high-octane , 50X1-HUN
		high-quality oils etc.
	(0)	improvement of the methods used for the trans-
		port of crude oil and its derivatives by the
		construction of new pipe-lines with an overall

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amual capacity of 2,600,000 tons.

11. The expenditure reserved for the development of the oil industry	
amounts to 129 billion Lei, equal to 10% of the total investment program. 50X1-	- HUM
12. It is difficult to establish with certainty the production of the	
Roumanian oil industry during the first year of the operation of the Flan	
(1951), as all information on the subject is kept a closely guarded secret.	
Even the officials linew nothing beyond what is 50X1-	- HUM
strictly essential for the carrying out of their own particular work.	
13. Hany estimates concerning production figures have been made in the	:.
international press. According to some, production amounts to 3.5 million	
tons a year, while others place the figure at between 5 and 6 million tons.	
An assessment of the information received from various sources adds strength	
to the belief that Roumanian production now stands at 6 million tons a year.	
A further considerable increase in production is forecast as a result of the	
intensification of prospecting and drilling operations, the rational exploitation	
of new bil-fields, the introduction and application on a large scale of wore	*
up-to-date methods and the gradual replacement of the more obsolete equipment.	
14. The geological research and prospecting being carried out in	
MOLDAVIA by Soviet staff has already led to the discovery and exploitation of	
new oil-fields, while prospecting in OHERMA and in TRIMSYNVINIA is still under	2
way.	
C. Production	
The Oil-fields	
15. The Roumanian oil-fields are on the outer side of the Carpathian	
are which runs from North to South between BUCOVINA and BUZAU and then turns	
westwards. They comprise two great production, one of which is West 50X1-	- HUM
of BUZAN and the other one Morth of the Carpathian bend, along the entire	
Eastern fringe of the Carpethians.	
16. The chemical characteristics of Roumanian oil produced in the two	
are as follows:-	HUM
(a) Density at 0° : FRAHOVA 0.842	
340TD 437T A O 777Z	

	- · · · · · · · · · · · · · · · · · · ·	T CONTROL	50X1-HUM
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(b)	Corposition:	PHAHOVA	2,2007
	1.3	С 86.3 Н 13.32 S .03	9
and the state of the		ATVAQLO:	Accelerates
The state of the s		C 85.29 H 14.21 S .03	endings by the total of the tot
17. For	ty oil-fields for ing part	of the two	50X1-HUM
are at present	being explicited		
(a)	West of BUZAU (along the S Transylvani		
• .	•	MCA, BUZAU and LOWIEDHU) 3	A design of the state of the st
4.5	(2) Province of PRAMOVA (# 1486 # 1486
	`	CHYURA, CHICOV, MARCINETI,	St St.
ير سود		esti, uklati 11	M. Age
•	(3) Province of DARBOVILL		F = 1
		(CHIURI, PICIOR DE LIMPE,	
	:	Z) 8	3
f	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	ŢESTI) 1	a
	,	OESTI)1	± +
	`	BLA MAHE, PESTEANA DE SUS) 2	5 ·
	(7) Province of ARD (ARA	•	1 a
(b)	North of PUZAU (MOLDAVIA)		ė.
	3	Sarat (Afranasi) 1	* i
		J, BALATAN, CIPENI, CASIN,	<u> </u>
		E, SLANIC, SOLOME, LERGUL OCHIL,	
	TAZLAU, ZH ES)	12	11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Extraction Het.			42.
18. Oil	is extracted from wells ling	od with notal tubes, which reach a	
	i	rations are carried out with the	50X1-HUM
	howers (torri sends).		
19. In s	one cases there is a natural	. flow of oil, which is forced to	
the surface by	[cas pressure, but in most ca	ses the oil is extracted by wons	
		αρντυ η Τ	
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50X1-HUM

of pumps. The use of wells is more economical, although 80 - 90% of the oil remains in the ground.

- 20. Two methods are used for drilling the wells: the percussion and the rotary method.
- 21. Before the war most of the extracting and processing machinery was supplied by the U.S. During the war a number of machines, especially drilling machines, were imported from Germany, and only a very small number of machines were built in the country itself. Hany of these American drilling machines are still being used, but they are very worn and in some cases almost unserviceable.
- 22. The control instruments (drillometers of the MARTIN, LOOMIS or 50X1-HUM

 DEEKER type, and deviatometers) and instruments for measuring "bottom pressure"

 are of American, German, British and Swiss origin.
- 23. The construction of oil extracting machinery in Roumania is meeting with serious difficulties mainly owing to:-
 - (a) the lack of skilled

50X1-HUM

The quantities

- (b) the lack of hard metals, tin and special alloys, ball bearings, etc.
- 24. As far as well-drilling equipment is concerned, there is a shortage of drilling rods, rock drills, transmission chains and high-pressure rubber tubes (flessibili di gonma).
- 25. Owing to the difficulty of importing extraction and refining machinery, some of the refineries in the PIOESTI area ("Teleajen", ex-"Unirea", ex-"Concordia") have for some time been manufacturing their own equipment.

 The "Progressul" factory at BRATIA also produces equipment for test boring tools (sende). Near CAMPINA the works of the Ministry of Mines and Petroleum repairs drills and test boring tools. It is equipped with modern machinery, including special boring tool lathes of German manufacture.

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 26. Some machines which are difficult to manufacture are imported from

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Czechoslovakia, Hungary, Poland,

50X1-HUM

involved are very small as the factories concerned are compelled to give priority to orders from the home market and from Russia.

27. Only in the case of well-linings has Reumania been able to cover her own requirements. These are produced by the "Republica" (ex-"malaxa") factory at BUCLLERST and the FESTIA metallurgical works. But in view of the increased depend for well-linings, the output of these two factories is not proving to be imadequate. In order to evereone this critical shortage attempts are now being made to recover the limings of wells which have since been abandoned, but this is not proving easy.

The Oil-fields

50X1-HUM

28. Ifter being taken over by "Sovrompetrol" the Roumanian bil-fields were divided into four groups:-

Group No.1 - CATPINA (PRAHOVA)

Group No.2 - MOINESTI (MOLDLVIA)

Group No.3 - PLOESTI (PRANOVA)

Group Mo.4 - MARGOVISTE (DALLOVITA)

Each group is divided into "Schele" (the name given to groups of drilling towers in the various oil-fields).

- 29. The Directorate General of "Sovroupetrol" at BUCHAREST comes under the Himistry of Mines and Petroleum. The Director General and other high officials are Fussian, and their assistants are Houmanian. The directors of the Croups are Russian, whereas the technical and political directors, and the directors of the "Schole", are Roumanian.
- 30. The most important oil-fields with a daily output of 900-1,300 tons are:-

Province of BACAU (LOLDAVIA):

POINTESTI, CLIUM.

Province of BUZAU:

BUZIW.

Frevince of PRAHOVA:

RAICOI, ROLDESTI, CAMPINA, ROTENI,

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PLOESTI, UNLATI.

Province of DALBOVILA:

DOICESTI, GARSTI, OCHTURI,

SUTA SEACA, TARGOVISTE.

31. 4 The search for oil in the PLOESTI area is being carried out by the	* *
" UCOVU Drilling , which has a machinery depot and a large repair	50X1-HUN
sep rilections	46

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Processing (Refineries)

- 32. Before the war the distillation, rectification and refining of the oil was carried out by approximately 20 large and 40 small factories. Their productive capacity, estimated at more than eleven million tons a year, exceeded by far the quantity of oil produced annually.
- 33. All the large refineries were heavily damaged during the war. But although only some of the destroyed refineries have been reactivated, the productive capacity of those at present in operation still exceeds the total quantity of oil produced. But the increase in oil production will undoubtedly call for the building of new refineries or the enlargement of existing ones, and this is in fact the direction in which the plans of "Sovrompetrol" are pointing.
- 34. The most important processing is PLOESTI, in the province of PRAHOVA, where "Sovrompetrol", by giving large-scale encouragement to the reconstruction and enlargement of the most important refineries existing since before the war, and by analgamating various establishments into a single combine, has succeeded it restoring the following refineries to full operational efficiency:-
 - (a) "Sovrompetrol No.1" (ex-"Astra Romana", ex-"Orion", ex"Petrol Kina"), with a daily production of 2,000 tons.
 - (b) "Sovrempetral No.2" (em-"Vega"), with a daily production of 3,000 tens.
 - (c) "Sovrempetral Mo.3 Teleajen" (ex-"Romana-Americana"), with

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- a daily production of 1,200 tons.
- (d) Ex-"Unirea", with a daily production of 2,000 tons.
- (e) Ex-"Standard", with a daily production of 1,500 tons.
- (f) Em-"Columbia", with a daily production of 1,000 tons.
- 35. To these six large refineries must be added a further ten in PRAMOVA province, most of which are damaged or without plant. Some have been converted into factories for the production of equipment for the oil injustry.
- 36. Other refineries in operation are: -
 - (a) Province of PALHOVA

 CAMPINA, with a daily production of 2,500 tons;

 BRIZI, with a daily production of 1,500 tons.
 - (b) Province of DI BOVITA

 DOICESTI,

 GURA CONTEN,

 PICHOR DE RUPTE.
 - (c) BACAN Region (MOLD.VIA)

 MOINESTI, with a daily production of 1,000 tens;

 DARRATESTI, with a daily production of 2,800 tens.
 - (d) PENT, on the Russian border.
 - (c) REMICUL SARAT.
- 37. In all, there are 15 refineries in operation at present and a further four are under construction:-
 - (a) Balcol
 - (b) HARGOVISTE
 - (c) COLEMESTI
 - (d) SCOLA BERCA.
- 38. Before the war nest of the refinery equipment was imported from the U.S. and to a lesser extent from Czechoslovakia and from Germany. The only supplier since the end of the war has been Czechoslovakia, which supplied the Pipe-Still for the cm-"Steua-Romana" refinery, with a daily capacity of 1,000 tens.

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39. The following types of fuels are produced:-	H D
(a) Light Aviation gasoline	iii
(b) Motor gasoline	, ,
(c) Diesel fuel	illa "
(d) Gas oil (gas da ardore)	
(c) Residual Fuel Oil for leconstives and ships.	lii lu
40. The is of the 66 - 68 octane type, but this is frequently improved by the addition of "gasolina" (?) or tetra-ethyl lead.	HUM
44. Whereas the production of the current types is running smoothly, the	
production of aviation gasoline and high-quality lubricants is at present	
meeting with difficulties which connot be easily overcome.	
D. Transport and Storage	
Pipelines	
42. The pipe-lines consist of metal tubes of 5 to 8 in. internal \$\mathcal{B}\$. They	- Delivery of the second
are buried at an average depth of 1.5 mg and run parallel with reads and 50X1.	 -HUM
railway lines. Occasionally they run on the surface, usually when crossing	
bridges.	
43. The entire network of pipe-lines is closely guarded, especially those	
delivering oil to Russia. Along the main pipe-lines there are pressure control	
posts spaced at intervals of 4 kez, which are linked with each other by a	
special telephone network. Every control most contains a device for giving	
the alarm where or the pressure drops below a certain level, which may be	
caused by leaks or, as is more frequently the case, by acts of sabetage, or	and the same
pilforing by farmers living in the area through which the pipe-line passes.	
50X1. Soviet detachments patrol most of the pipe-lines day and	-HUM
night. The pipe-lines are divided into security zones. Prominent notices	
posted every 200 yards contain a warning that acts of sabotage are punished	
by death.	
45. Apart from the collector pipe-li es of the two big oil producing 50X1-	HUM
of PLONSTI and BACAU, which are 276 and 85 kms long respectively, there are	
six main pipe-lines with an overall length of more than 900 kms. They link SECRET CONTROL	
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Declassified in Part - Sanitized Copy Approved for Release 2012/09/10: CIA-RDP83-00415R012500110001-9 SECRET CONTROL U.S. OFFICIALS ONLY 50X1-HUM the PLOESTI area with RAMI (on the 50X1-HUM Soviet border), the port of CONSTANTA, the port of GIURGIU (on the Denube) and BUCHAREST. 50X1-HUM 46. The PIOESTI - HENI pipe-line was built between 1946 and the beginning of 1951; it has recently been extended as far as ODESSA. The Tanker Fleet It is difficult to assess accurately the size of the Roumanian tanker fleet. The only information available is that "Sovrompetrol" has at its disposal 72 tankers totalling 51,600 tons. There are at present a large number of tankers at CONSTANTA taking on corgoes for ODESSA. 50X1-HUM Railway Tenk 48. The Roumanian railways at present have 9.000 tank 50X1-HUM of 10, 14 and 20 tons. The number on 1st Lay 1948 was 8,300. Fixed Storage Tanks 49. In 1940 there were 500 storage tanks of various sizes (the largest had a capacity of 5,000 m3) and a total storage capacity of 3,000,000 tone distributed as follows: -(a) Oil-fields 590,000 tons (b) Refinerios 1,550,000 (c) Port of CONSTANTA 760,000 (d) Port of GAURCIU 100,000 50. Many of the storage canks were destroyed during the war, and others were dismantled by the Russians. The present overall storage capacity is estimated at 2,000,000 tens. About 20 storage tanks hidden in forests with a total capacity of 500,000 tone are reserved for military purposes. Hear the port of CONSTANTA there are a large number of big storage tanks E. Home Consumption Before the war the internal consumption of petroleum products amounted to 1,500,000 tons a year. In 1948 the figure was 1,450,000 tens. Figures for subsequent years are lacking, but owing to the large-scale distribution SECRET CONTROL U.S. OFFICIALS ONLY

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of natural methode gas, which is available also for domestic consumption, and several recent restrictions on the use of gasoline and kerosene for lighting purposes, there is reason to believe that present consumption does not exceed I million tons a year. Motor gasoline and kerosone have in fact been rationed since 1st Nevember 1951. The reasons for this measure, the first of its kind in peace-time, are due not so much to a decline in production as to the increasing demands of Russia for petrol. The Government order for the rationing of motor gasoline has divided 53. consumers into four groups, each of which is entitled to a certain number of coupons: -50X1-HUM (a) Ministries, public institutions, economic and central mass (b) Foreign diplomats; (c) Private firms and professional men owning cars and industrial plant; (d) Private owners of texis, professional men and the evmers of motor-cycles forming 50X1-HUM part of the force. A contain quantity of gasoline is made available to the free market for 54. sale to other consumers. Those entitled to rationed gasoline are issued with coupons valid for 55. any depot in the country. Other consumers can buy gaseline at special pumps 50X1-HUM to sell "free" gasoline at very much higher prices. 56. A further measure fixed the price of notor gasoline and kerosene as follows: -Motor gaseline With coupons: Wholesale: 29.11 Lei per kg Rotail: 28

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Without coupons:

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Keresene

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Wholesalo:

10 Lei per kg

Rotail:

10 " " "

57. It is very difficult at present to find motor gasoline at all, even with coupons. Some can always be found on the "black market", but at exorbitant prices.

50X1-HUM

- 58. The shortage for internel consumption has led to many restrictions on the operation of public services, as fer instance at COMMINTA, where the buses run only between 0800 and 0830, 1200 and 1500 and 1800 and 2000 hrs.
- F. Exports
- 59. Roumania has always exported the greater part of its petroleum products. During the war years Germany was practically the only customer, taking 1,430,000 tens in 1940, of which 950,000 tens were shipped via the Danube and the balance by railway, with a maximum of 3,000,000 tens in 1941.
- 60. Today it is of course Russia which is drawing on Roumanian oil resources, of which it has an almost complete monepely. In two years in particular 50X1-HUM Russia took large quantities of Roumanian oil: in 1945 (3,100,000 tons) and 1949 (3,200,000 tons). The latter figure included 1,400,000 tons for the Satellite countries, of which Czechoslovakia took 100,000 tons, and Albania 40,000 tons.
- 61. Russian imports fall under two headings:-
 - (a) Deliveries effected in fulfillment of annual commercial agreements;
 - (b) War reparations in kind, in accordance with article 12 of the Peace Treaty.

The Peace Treaty has fixed at 300 million dollars the reparations payable by Roumania to the U.S.S.R. by instalments up till September 1952. The total quantity of fuel to be supplied to Russia on account of reparations was estimated at 10 million tons at the beginning of 1949. It seems likely, therefore, in view of the two large-scale withdrawals and the annual deliveries, that Roumania's war debt counitments towards Russia have been settled some time ago.

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62. Present oil exports to Russia are believed to amount to 5 million tens.

The 1951 production amounted to 6 million tens, of which only 1 million tens,

or even less, were accounted for by internal consumption.

G. Conclusions

- 63. (a) The immediate post-war prisis of the oil industry has been everence, except that the following serious difficulties remain to be solved:-
 - (i) lack of hard motals for the manufacture of certain items of well-drilling equipment;
 - (ii) importation of extracting and refining plant and precision instruments;
 - (iii) benufacture of aviation gasoline and high-quality
 - (b) Oil production reached 5 million tons at the and of 1951.
 - (c) Internal consumption, which before the war amounted to 1.5 million tons, has been reduced by one third, mainly owing to the increased employment of methane.
 - (d) Here than 80% of the entire production of oil and its derivatives is taken up by Russia.
 - (e) The Russian re-organisation of the oil industry by means of "Sovrospetrol" has led to the following results:-
 - (i) intensification of geo-physical research;
 - (ii) rational exploitation of 40 oil-fields;
 - (iii) collargement of 15 refineries; 50X1-HUM
 - (iv) construction of the PLOESEL HENT ODESSA pipeline and other collector pipe-lines; the enlargement of existing pipe-lines;
 - (v) the building of factories for the construction of machinery for the extraction, refining and transport of oil and its by-products.

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Declassified in Part - Sanitized Copy Approved for Release 2012/09/10 : CIA-RDP83-00415R012500110001-9 SECRET CONTROL U. S. OFFICIALS ONLY 50X1-HUM 50X1-HUM ARAD (BANAT) State 1. Active Quality produced "C" ARBANASI (BUZAU) Location 15 kms North of ARBANASI Area covered 5 x 3 kms Wells 5. 20 Daily Output 6. 20 - 30 tons Development Plans Recent trial borings were negative. 7. SECRET CONTROL U.S. OFFICIALS ONLY

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BACAU (MOLDAVIA)

Location

8. PACANI area, near BICAU

Wells

9. 2

State

10. Active. The two wells, which had been abandoned for 35 years, were re-activated in 1951.

BAICOI (PRAHOVA)

State

11. Active

Area covered

12. 15 kms (West-East) x 5 kms (Morth-South)

Wells

13. 150

Daily Output

1,000 tons.

BALATAN (MOLDAVIA)

State

15. A number of drilling towers were being erected in September 1950.

BERCA (BUZAU)

State

16. Active

Location

17. 22 kms M.H.W. of BUZAU

Area covered

18. 5 kms (West-East) x 2 kms (North-South)

Wells

19. 30

Extraction Method

20. Pumps

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Quality produced

21. "C"

Daily Output

22. 350 tons. The wells have already been exploited to a considerable extent.

BOLDESTI (PLATOVA)

State

23. Active

Location

24. Outstirts of BOLDESTI

Area covered

25. 10 has (West-East) x 3 kms (North-South)

Wells

26. 80

Drilling Towers

27. 15 - 20

Extraction Method

28. Gas lift and pumps

Eruption

29. Spontaneous

Development Plans

30. Further test drillings are being carried out, and two new wells were opened up recently: one in October 1950 (with a daily output of 270 tons) and one in February 1951 (details of output lacking). The discovery of new cil fields is expected.

BUCSANI (DAMBOVITA)

State

31. Active

Location

32. 15 bms S.E. of TARGOVISTE

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Quality produced

HCH 33.

BUSTEMARI (PRAHOVA)

State

33. Active

Location

Between THIMCA and BONDENI 34.

Quality produced

"A-3" 35.

BUZAU

Location

36. In the valley

State

37. Active

T/olls

38. 70 (abandoned and then re-activated)

Development Plans

A number of new wells were opened up in September 1950. 39.

Output

40. On the increase. Figures are lacking.

CAPENI (HOLDAVIA)

Location

41. 3 kms N.W. of B.SASTI

State

42. Drilling towers were being set up by Sovrompetrol in September 1950

CAMPINA (PRAHOVA)

State

43. Active

Location

Between the PRAHOVA and the DOFTANA 44.0

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Wells

45. 50 - 60, of which 30 - 40 have been exploited for a considerable time.

Quality produced

46. "A-4"

Eruption

47. Spontaneous

Development Plans

48. Drilling operations are under way since March 1951 7 kms S.W. of

CAPINA. 15 - 20 drilling towers are being used. The oil found so far is of "D" quality.

CASTY (LOLDAVIA)

State

49. Work in progress.

CMPTURA (PRAHOVA)

Location

50. 25 kms N.E. of PIOESTI

State

51. Work in progress

CRICOV (PRAMOVA)

State

52. Unspecified number of drilling towers in operation

DOICESTI (DAIBOVITA)

State

53. Active

Drilling towers

54. 1.00

Pipe-Line

55. To PLOESTI

GAESTI (DATROVITA)

State

56. Active

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Location Wooded area N.E. of GAESTI 57. Wells 58. 100 Development Plans The drills available are capable of reaching depths of 100 - 300 metres. 59. Several drilling towers have been erected and another pipe-line constructed. GURA OCNITET (DALBOVITA) State 60. Active Location 61. 10 kms Hast of TARCOVISTE Area covered 62. 10 kms (West-East) x 3 - 4 kms (North-South) Wells 63. 100 Daily Output 621. 500 - 600 tons Quality produced 65. "A-3" and "O" Average depth at which oil is found 66. 50X1-HUM 800 m Storage Tanks 67. 8, containing 200 loads of 10,000 litres each. Development Plans 68. 20 new wells have been opened up between 1946 and May 1951 HARJA (MOLDAVIA) State 69. Active since 1949 Location 70. In the OITUZUL valley, 15 kms S.W. of TARGUL OCNA

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MARGINETI (PRAHOVA)

State

71. Active

Quality produced

72. "01

MOINESTI (MOLDAVIA)

Wells

73. 500

Daily Output

74. 1,000 tons

Quality produced

75. "C" and "D"

Development Plans

76. 1,000 further wells are to be sunk.

Pipe-Lines

77. The oil field is linked with the MOINESTI and DARMANESTI refineries.

HOMITORU (BUZ.AU)

Location

78. 12 - 13 kms West of BUZNU, on the Northern slopes of Mount MOMTEORU

Wells

79. 2

Extraction Method

80. Pumps

Daily Output

81. 50 - 60 tons

HORENI (PRAHOVA)

Area covered

82. 15 kms (West-East) x 5 kms (North-South)

Wells

83. 100

50X1-HUM

- 02 -

	A 1
Dally	Output

84. 800 - 900 tons

Quality produced

85. "A-1" and "A-2"

OCHTURE (DA BOYLTA)

Wolls

86. 200

Hanpower

87. 3,300

Storage Tanks

88. 6, containing 200 waggon-loads of 10,000 litres each

OITUZ (MOLDAVIA)

Location

89. 6 lans South of TARGUL OCNA

Wells

90. 250

Daily Output

91. 800 - 900 tons

Pipe-Lines

92. The oil field is linked with the DAHMANESTI refinery by a pipe-line
Daveley out Plans

93. A further 250 wells are to be sunk

PACURETI (PRAEOVA)

State

94. Activo

Location

95. Between MAGURELE and POIANA

Quality produced

96. "D"

50X1-HUM

- 25 -

PESTEANA DE SUS (OLTENIA)

State

97. Active

Wolls

98. 8

Dopt: at which oil is found

99. 1,500 - 2,000 metres

Pipe-Line

100. The oil field is linked by an underground pipe-line with TANTALENI

PICIOR DE LUNTE (DAMBOVITA)

State

101. Active. Exploitation has started recently.

Quality produced

102. "C"

PLOESTI (PRAHOVA)

State

103. Active

Drilling Towers

101. Unspecified number in operation

ROESTI (VALCEA)

Drilling Towers

105. 4. Drilling has reached a depth of 2,000 metres without striking oil.

SCHOOLA HARE (GORJ)

Location

106. 15 kms N.W. of TARGU-IIU

SLINIC (IDIDAVIA)

State

107. Active since 1949

SOLONT (HOLDAVIA)

State

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108. Active since 1949

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	≈ 2½ –	
	Location	
109.	10 kms North of MOINESTI	
	Wells	
110.	10 - 15.	
	Pipe-Line	
111.	To the MODELISTI refinery	
SUTA SE	enca (dathoyeta)	
	Location	
112.	15 kms S.E. of TARXOVISTE	
	irea covered	
113.	3 x 3 kms	
	Wells	
114.	Į,O	
	Daily Output	
115.	1,300 tons	
	Depth of Oil	
116.	Up to 1,500 m	
	Development Plans	

50X1-HUM

1.17. An unspecified number of new wells were being sunk at end of 1950

TARGOVISTE (DALBOVITA)

State

118. Active

Area covered

119. 5 kms (north-south) x 3 kms (west-east) Wells

120. 100

Daily Output

121. 1,200 tons

Quality produced

122. "C"

50X1-HUM

- 25 -

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TARGUL OCNA (MOLDAVIA)
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State

123. Not yet active in Movember 1950

Location

124. At VIDELE, 7 kms S.W. of TAKAUL OCHA

Drilling Towers

125. 4, in operation since 1949

TAZŁAU (FOLDAVIA)

State

126. Lotive

Wells

127. 6

Output

128. Before the war 20 - 30

loads were produced daily

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Pipe-Line

129. To the DAWARESTI refinery. The pipe-line has recently acquired

added importance, since the discovery of new oil fields.

URLATI (PRAHOVA)

State

130. Active

irea covered

131. 10 las (west-east) x 2 kms (north-south)

Wells

132. 1.00

Daily Output

133. 800 - 900 tons

Quality produced

134. "A-4" and "C"

Method of Extraction

135. Gas lift and pumps

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ZEMES (MOLDAVIA)

State

136. Active

Location

137. 5 - 6 kms outside MOINESTI

Wells

138. 1.00

Development Plans

139. The oil field was re-equipped with modern plant in 1949

Pipe-Line

140. The pipe-line to MOINESTI was completed in 1950.

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PART III. Refineries

A. Active

BRAZI (PRAHOVA area)

Title

1. Formerly known as "Creditul Minier".

Location

2. 7 kms south of PLOESTI, east of the railway line to BUCHAREST.

Refining Process

3. "Complete".

Capacity of Cracking Plant

4. 182,000 tons a year.

Daily Output

5. 1,000 - 1,500 tons.

Shifts

6. Three.

CAMPINA (PRAHOVA area)

Title

7. "Sovrompetrol No.4", formerly known as "Steua Romana".

Location

8. Eastern outskirts of CAPINA.

Area covered

9. 800 x 400 m

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Daily Output

10. 2,000 - 2,500 tons.

Refining Process

ll. "Skim".

Manpower and Shifts

12. 1,500 in three shifts.

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COMANESTI (MOLDAVIA)

Location

13. In the TROTUS Valley.

Date of Completion

14. Construction of the refinery began in 1949 and was due for completion by the end of 1950.

DARMANESTI (MOLDAVIA)

Title

15. "Sovrompetrol No.4", formerly known as "Petrolifera Moldava".

Location

16. 4 kms west of DARMANESTI railway station.

Daily Output

17. 2,800 tons.

Manpower and Shifts

18. 4,000 in three shifts.

Storage Tanks

19. 38 with a capacity of 30 - 50 tons each, and 30 with a capacity of 10 tons each.

Date of Completion

20. 1949

Expansion of Plant

21. The plant was enlarged in 1950 by the construction of a second refinery north of the existing one. It is now regarded as one of the most important refineries in the country.

Destination of Output

22. The entire output is exported to Russia.

Transport

23. By railway tank from VALEA ANZALUI station.

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DOIGESTI (D.V-COVITA)

Title

24. Not known. The refinery was previously owned by AGIP.

Manpower

25. 600

Pipe-Tine

railway line.

26. The refinery is linked by a pipe-lime with the TARGOVISTE - PIETROSITA

GURA CONTTEL (DANBOVITA)

Title

27. Not known.

Location

28. In a wood in the area known as PERLETRU, situated 3 kms from CURA

CONTTEI.

Storage Tanks

29. 80

Pipe-Line

30. May output in excess of storage capacity is sent to the PLOESTI refineries by pipe-line.

MOINESTI (MOLDAVIA)

Title

31. "Petrolifera Moldava", formerly known as "Steua Romana".

Location

32. 50 motres east of MOINESTI railway station.

Daily Output

33. 1,000 tons.

Manpower and Shifts

34. 700 in three shifts.

Refining Process

35. "Skim".

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PICIOR DE MUNTE (DAMBOVITA)

36. A small refinery.

PLOESTI (Main refineries)

(i) "Sovrompetrol No.1" (ex-"Astra Romana", ex-"Orion", ex-"Petrol Mina")

Refining Process

37. "Complete".

Capacity of Cracking Plant

38. 620,000 a year.

Daily Output

39. 2,000 tons.

Manpower and Shifts

40. 3,500 in three shifts.

Storage Tanks

41. 100

Production

42. The refinery has a large plant for the production of aviation spirit.

War Damage

43. The "Orion" refinery was completely destroyed during the war and the "Petrol Mina" refinery suffered heavy damage.

(ii) "Sovroupetrol No.2 (ex-"Vega")

Location

44. 2 kms east of PLOESTI.

Daily Output

45. 3,000 tons.

Storage Tanks

46. 156 tanks with a capacity of 2,000 - 4,000 tons each, and 15 with a capacity of 100 - 150 tons each.

Manpower and Shifts

47. 3,000 in three shifts.

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		Euskinder oo .
	(iii) "Sovrometrol Ho. 3 Felcajen" (ex-"Ramana-Americana")	
	Location	50X1-HUM
ر ۱۱۰ (م	48. 3 lans cast of PIOESTI.	di Lander
	Refining Process	86°
	494 See "Skim-Orde".	# [· ›
•	Capacity of Gracking Plant	K.
). 410,000 tens year.	
	Daily Output	. In
	51. 1,000 - 1,200 tons.	
	annower and Shifts	1. 177
	52. 3,000 in three shifts.	SET
	Storage Tanks	50X1-HUM
	53. 280 storage tanks, of 15 - 20 mg average Ø and 7 - 8 mg average	∳ 50X1-HU
	height.	u pri
	Secondary Production	- rastri
	54. The refinery also produces and repairs petrol extracting and processing	the state of the s
	machinery and equipment.	12.
	(iv) cx-"Standard"	2
	Location	- section
!	55. Southern outskirts of PLONSTI.	All Market
	Quily Output	
	56. 1,000 - 1,500 tons.	1
	Storage Tanks	
		50X1-HU
	each are under construction.	
	(v) Ex-"Columbia"	
7	oca tion	
-	8. My outskirts of PLOESTI.	Ī
-	efining Process	
	9. "Skim-Crk".	
2	DELLIN-CLIC.	e de la companya de l
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Capacity of Cracking Plant

60. 172,000 tons a year.

Daily Output

61. 1,000 tons.

Manpower and Shifts

- 62. 1,000 in three shifts.
- Inactive, or in Process of Reactivation or Conversion Ex-"Xenia"

Location

63. NW of PLOESTI

State

64. Almost inactive since 1948 owing to shortage of crude oil. The plant to be completely reactivated by the end of 1951.

Refining Process

65. "Skim".

Daily Output

66. 450 tons.

Manpower

67. 500

Ex-"Vacuum Oil"

Location

68. Mear PLOESTI

State

69. Uncertain

Ex-"Ruat"

Location

70. South of PLOESTI

State

The plant was removed to Russia in 1946. The refinery was re-equipped 71. in 1951, but was not yet active.

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Ex-"Dacia Romana"

State

72. Inactive. The entire plant was transferred to DARLANESTI (MOLDAVIA) after the end of the war.

Ex-"Redenta"

State

73. Most of the refinery was destroyed during the war and the remaining items of plant removed elsewhere.

Ex-"Franco-Romana"

Location

74. 3 kms NE of PLOESTI railway station ("Gara Sud").

Manpower

75. 500

Ex-"Steua Romana"

Location

76. Northern suburbs of PLOESTI

State

77. Uncertain

"9th May"

Location

78. Between the eastern and southern railway stations at PLOESTI

State

79. Uncertain

RAINTCUL SARAT

Daily Output

80. Several hundreds of tons of paraffin.

RENI

Location

81. South of RENI, between the Danube and the railway line to BOLGRAD.

Storage Tanks

82. 20.

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C. Under Construction

BATCOI (PRATOVA)

State

83. Under construction since February 1951.

SCELLA BERCA (ex-"Muntania")

Location

84. 18 kms JW of BUZAU

State

85. Under construction

Manpower and Shifts

86. 3,000 in three shifts

Output

87. 7 - 8 loads a day

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Plans

88. The refinery is to absorb several others in the PLOESTI area. It is operating 42 wells with 160 drills.

TARCOVISTE

Location

89. 7 kms north of TARGOVISTE.

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Part IV. Pipe-Lines

A. Main Pipe-Lines

The BAICOI - PLOESTI - BUZAU - CERMANODA - GO FERENA Pipe-Lino
Total Length

1. The total length of the pipe-line is 295 kms.

Distribution Station

2. A distribution station known as "THEAJEN" is located 4 kms East of PIOESTI, South of the railway line leading to BUZAU. It covers an area of 800 x 400 metres and comprises 30 storage tanks varying in capacity from 1,000 - 5,000 tons. The station receives refined products from the PIOESTI refineries and distributes them to FEMI, CONSTANTA and GURATU by comes of single pipe-lines of 8" internal Ø.

Purping Stations

- 3. A pumping station with four storage tanks (one of 5,000 tons, two of 2,000 tons and one of 1,000 tons capacity) is operating at INOTESTI (25 kms East of TLOESTI). It is linked with the EEICA, ARBANASI and HOWEROW oil wells by 6" pipe-lines and with the PLOESTI refinery by a 7" pipe-line.
- 4. At CHIMAYODA, between FETESTI and COSTANZA, there are six pumping stations in operation.
- The CAPTEL BARCOI PLOSETT BUCKARSST GURGU Pipe-Line
 Total Length
- 5. The pipe-line has an overall length of 158 kms.

Diameter

6. The internal \emptyset of the pipe-line is 8".

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Post-war Changes

Up till 1946 the stretch FLOESTI - GIURGIU was served by two pipe-lines. One of these was dismantled by the Russians and re-laid between FAUREI - FENI.

The BATCOI - PLOESTI - HUCHAREST - GIURGIU Pipe-Line

Total Length

The total length of this pipe-line is 142 kms. The CAMPINA - BAICOI - BUCHAREST Pipe-Line

Total Length

9. The pipe-line is 84 kas long. The TELEAJIN - EUCHAREST Pipe-Line

Total Length

- 10. The pipe-line has an overall length of 54 kms.
- The PLOESTI FIFEI GILATZ REWI (Russian Frontier) Pipe-Line Total Length
- The pipe-line is 190 kms long.

Contracting Mira

Initially the building operations were carried out by three private 12. firms which were subsequently incorporated in the "Sovronconstructia".

Course Followed

The pipe-line runs sometimes North and sometimes South of the mailway, which it follows on a parallel course at a distance of about 20 m

Technical Features

50X1-HUM

14. The pipe-line is of steel, with an internal Ø of 8". Thickness of walls: 1".

Operating Pressures

A working pressure of 20-25 atm is maintained. The maximum pormissible 15. pressure is 60 atm.

Stop Valves

The pipe-line is fitted with stop valves at intervals of 3-4 kas. These are located invide concrete shelters measuring 3 x 3 x 3 m ar50X1-HUM protected by a steel hid. The shelters can be easily recognised since they

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protrude several cas above ground level.

Pumping Stations (Stazioni di sollevamento)

These are located at PLOESTI, BUZAU and FAULEI.

Safety Precautions

is a safety precoution the stretch of pipe-line running along the bed of the rivers SITTM and PMUTH has been doubled.

Storage Tanks

Large storage tanks have been built at MMI, where part is off-loaded onto tankers for shipment to ODESSA.

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Security

- The control and security of the pipe-line is the responsibility of the 20. Russian armed forces.
- Secondary Pipe-Lines
 - PIOESTI Area
- The pipe-line which linked TINTER with PLOESTI has been disportled and shipped to Russia.
- A new pipe-line between GAESTI and TARGOVISTE was built in 1951. runs alongside the existing one and consists of two conduits, one of which has been laid on top of the other one. The whole network of pipe-lines is 276 kms long:-

GHESTI - TARGOVISTE	Kms	27
DOICHSTU - TANKOVISTE	11	10
GURA COMPTEE - MARGOVISTE	ŧŧ	1.0
THEOURTE - PICESTI	n	43
SUTA SEACA - DOTOTI	11	22
CLIPINI - RATCOI	22	16
BRZI - PLOESTI	11	7
BALCOI - PLOESTI	et	15
DOLDASTI - PLOESTI	11	9
urlant - pioesti	1)	27
Arranyasi - Befoa - Hontichu -	11	90
INOMESTI - PLOESTI	Parties with the	Parket Marie yes
SECRET CONTROL Total:	Ka l	276

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BACAU Area (Foldavia)

23. The network of pipe-lines in this area has an overall length of

85 kms:-

MODRESTI - DARLMESTI KMS 15
OLTOZ - DARLMESTI " 20
TAZLAU - DARLMESTI " 40
SOLONT - MODRESTI " 10

Total:

Ka. 85

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PACT V. The No.3 "FIGERIE" (ex-TO A A-A ERICANA) Refinory,

Description and Layout of Plant

- (1) First Office Building, containing:-
 - (a) Office of the refinery manager and laboratories
 - (b) Office of the assistant refinery canager and laboratories
 - (c) Office of the refinery production manager
 - (d) Office of the workshop manager and auxiliary services
 - (e) Office of chief-engineer
 - (f) Planning office
- *. (6) Mechnical office '
 - (h) Buildings maintenance office
 - (i) Electric plant, machinery and steam boiler maintenance office
 - (j) Staff and staff control office
 - (k) Labour protection office
 - (1) Administration office
 - (m) Storthand-typists' poel (available to all offices)
 - (n) Post office
 - (o) Conference room for executive staff.
- (2) Second Office Ruilding, containing:-
 - (a) Desearch and development effice
 - (b) Factory trade-union office
 - (c) Office of the factory section of the Jounnist party
 - (3) Cash office
 - (e) Tolephone exchange
 - (f) Political conference room
- (3) Despatch office.

Building measuring 10 x 14 metres.

	U. S. OFFICIALS ONLY	50XT-HUW
(4)	Contoon, kitchen, meeting hall and theatre.	50X1-H UM
	building measuring 45 x 30 m	50X1-HUM
(5)	Apartionts for the executive and modical staff of the refinery	
	and their families. One of the buildings contains the head-	
	quarters of the Roumanian detachment responsible for security	
	vision the refinery.	
	building weasuring 25 x 20 m	
(6)	Living quarters for executive staff and families.	
	building heasuring 20 x 20 m	
(7)	Living quarters for technical staff and families.	50X1-HUM
	buildings measuring 10 x 8 m	50X1-HUM
(8)	Surgery.	
	building measuring 10 x 10 m	
	surgery is well-equipped and contains 24 beds. Three	
	doctors are on duty during the day. At night-time	
	there is one doctor and a number of male nurses.	
(9)	School and living quarters for apprentices.	
	building measuring 40 x 3 m	50X1-HUM
	school turns out specialised workers for the oil industry.	50X1-HUM
	Courses last three years and are attended by 150 pupils,	
	divided into three classes. Pupils are granted free board,	
	ledging and clothing for the entire duration of the course.	
	On holidays and on special occasions they also receive small	
	money grants.	
(10)	Switching pool.	
	Dimensions: 20 x 10 m 3 m	50X1-HUM
(11)	Bar.	50X1-HUM
	Wooden hut consuming 5 x 5 m	50X1-HUM
(12)	Concrete casemate.	50X1-HUM
	Dimensions: 5 x 5 m Height: 3 m Yord as	50X1-HUM

ammunition depot during the war, it is now used to store tarpaulins for motor vehicles. (13) Tennis court. (14) Sports ground. Equipped for football, basket ball, hand-ball, etc. (15) Wes. Small brick structures measuring 2 x 2 m 50X1-HUM (16) Thermo-electric power station. Building measuring 40 x 20 x 10 m The plant 50X1-HUM consists of three diesel engines of 1,000 H.P. each. It supplies electric energy for the operation and lighting of the refinery. (17) Cor park. Used for the parking of cars during the day-time. (18) Garage and lubricants store. Building measuring 20 x 30 m covered with a 50X1-HUM corrugated iron roof and divided into:-(i) Garage (ii) Store containing lubricants for the motor vehicles belonging to the refinery. (19) Underground fuel depot. Used for the fuelling of vehicles belonging to the refinery. It is equipped with petrol pumps and a : . . 50X1-HUM single storage tank with a capacity of 5,000 1 50X1-HUM (20) Garage, upholsterers! workshop and used Single-storey building measuring 45 x 40 m 50X1-HUM covered with a corrugated iron roof. It is divided into: -(i) Garage (ii)

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Uphalsterers' workshop, for the repair of the

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50X1-HUM

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bodywork of coaches and passenger cars belonging to the refinery

(21) Vehicle washing shop.

Building measuring 40 x 30 m covered with a

50X1-HUM

50X1-HUM

corrugated iron roof. (22) Garage.

Concrete building measuring 40 x 40 m with

50X1-HUM

(23) Dump containing scrap iron and unserviceable vehicles

(24) Living quarters for workers employed on a farm belonging to the refinery.

Brick building neasuring 40 x 30 m with a

50X1-HUM

corrugated iron roof.

concrete saddle roof.

(25) Varnishing shop.

Brick building measuring 20 x 20 m with

50X1-HUM

corrugated iron roof.

(26) Canteen food store.

Wooden hut measuring 20 x 10 m

50X1-HUM

(27) Former canteen (present use unknown).

Brick building measuring 20 x 20 m

50X1-HUM

(28) Motor vehicle ropair workshop.

Brick building measuring 80 x 40 m with

50X1-HUM

corrugated iron roof. It is divided into:-

(i) vulcanisation shop

50X1-HUM

(ii) Turnery

(iii) General repairs workshop.

100 operatives are employed.

(29) Equipment and miscellaneous material store.

Wooden hut casuring 40 % 20 petres.

50X1-HUM

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(30) Store containing vehicle spares.	
Building with a steel girder fram	e covered with
corrugated iron sheets. Dimensi	ons: 25 x 20 m 50X1-HUN
(31) Locksmiths and coppersmiths' shop emp	oloying 120 hands.
Brick building measuring 105 x 40	50X1-HUN
The plant includes:-	
(i) 2 pneumatic hanners	
(ii) l rolling mill	•
(iii) Unspecified number of lat	hes and other machines.
(32) Store containing precision equipment	of the locksmiths and
coppersmiths' shop.	
Building with a stool girder fram	e covered with corrugated
iron sheets. Dimensions: 6 x 4	. motres.
(33) Store containing steel for the locks	iths and coppersmiths!
shop.	
(33a)Uncovered space for the storage of it	oms produced in the
locksmiths and coppersmiths' shop.	
(34) Uncovered space for the storage of st	ool.
(35) Cow shed.	
Brick building measuring 60 x 25	n containing 1.2 50X1-HUM
cows. The milk produced is made	available partly to
the surgery and partly to the ope	ratives handling acids,
at the rate of half a l a day	cach. 50X1-HUN
(36) Pigsty.	
Wooden hut in which 40 pigs for t	he canteen are raised.
(37) Kitchen and canteen for staff looking	; after the animals.
Brick building measuring 25 x 15	а 50X1-HUM
(38) Offices, tailors' shops etc.	
Single-storey brick building divi	ded into:-
(i) Offices of the management	and administration

50X1-HUM

50X1-HUM

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of the farm owned by the refinery (ii) Tailors' shop, for mending the working clothes of the refinery staff (iii) Dairy Living quarters for the female cleaning staff. (iv)(39) Store containing preserved vegetables for the canteen. Wooden hut. (40) Three wooden huts. Measurements: 50 x 20 m 50X1-HUM Contents: -(i) Refractory materials (ii) Cement in bags (iii) Grain. (41) Gatekeeper's lodge. 50X1-HUM Brick building measuring 3 x 3 m (42) Check post and barber's shop. The check post is equipped with three timecontrol clocks. Brick building measuring 30 x 8 m 50X1-HUM

(43) Bicycle store

Woodon lean-to measuring 15 x 15 m

(44) Broad distribution

Brick building measuring 7 x 4 m

(45) Grain stores.

Wooden huts measuring 40 x 2.5 μ

(46) Bakery.

Brick building measuring 17 x 20 m

(47) Disused building.

Formerly used as a school for the children of the British and American staff employed in the refinery before the war.

Declassified in Part - Sanitized Copy Approved for Release 2012/09/10 : CIA-RDP83-00415R012500110001-9 SECRET CONTROL 50X1-HUM U. S. OFFICIALS ONLY Single-storey building measuring 25 x 20 a 50X1-HUM (48) Goodotic instruments store. Wooden hut measuring 15 x 5 m 50X1-HUM (49) Workshop for the maintenance of the railway sidings within the refinery. Brick building measuring 20 x 8 m 50X1-HUM (50) Uncovered space for the storage of metal scrap. (51) Lecomptive depot containing two locomptives of old pattern used for shunting operations inside the refinery. They are in a bad state of repair. Brick building neasuring 60 x 27 $\,\mathrm{m}$ 50X1-HUM (52) Artosian wells. Water from these wells is pusped to all parts of the reflicely. Hach well delivers 10 tens of water an hour. (53) Shop for the manufacture of shoot iron conduits. Brick building coasuring 20 m 10 m 50X1-HUM (54) Compentors' shop. Brick building measuring 10 x 10 m (55) Ice factory. Building measuring 10 x 10 m (56) Window glass de ot. Building Lossuring 10 m 10 m (57) Uncovered space for the storage of pipes. (58) Engineering workshop for the repair of equipment for test boring tools, employing 300 hands. Brick build: g measuring 100 x 60 m 50X1-HUM shop is equipped with American machinery (available since before the war) and with Gzech eachinery of post-or and pro-ver construction. A number of planing machines were received recently from the U.S.S.R.

50X1-HUM SECRET CONTROL U. S. OFFICIALS ONLY (59) Carpentry shop caploying 50 hands. Brich building measuring 30 x 30 m 50X1-HUM (60) Electrical plant maintenance shop employing 40 hands. One-storcy building leasuring 40 x 15 m 50X1-HUM (61) Locks iths' shop employing 60 hands. Building measuring $65 \times 40 \text{ m}$ (62) Showers. Building measuring 35 x 15 m (63) We ding shop and plant for the manufacture of tar drums. 50X1-HUM Brick building measuring 60 x 15 m divided into:-(i) Electric and autogenous welding shop (ii) Shop for the nanufacture of 200 kgs capacity steel drums used for the transport of tar. (64) Central equipment store for the PLOESTY petrology industry. Brick building measuring 100 x 40 m with 50X1-HUM a corrugated iron roof. (65) Railway goods yard measuring 140 m in longth. 50X1-HUM (66) Weighing machine for railway tank Capacity: 100 tons. (67) Uncovered space for the storage of beiler tubes of small dimensions, pipe coils etc. (68) Timber store. Roofing Leasuring 60 x 17 m 50X1-HUM 50X1-HUM (69) Loading platform for railway tank and road tankers. Dimensions: 120 x 20 m 50X1-HUM (70) Weigh-bridge for motor vehicles. Capacity: 10 tons. (71) Fire station and miscellancous equipment store.

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Brick building divided into:- U.S. OFFICIALS ONLY (i) Fire station containing motor purps	
(i) Fire station containing notor pumps ONLY	
(ii) Store containing miscellaneous equipment.	
(72) Central pumping station.	
Concrete building measuring 50 x 12 m containing	50X1-HUM
40 steam -driven suction and force pumps of	50X1-HUM
the following types: "Ortington", "National Transit",	
"Gasoil Pu:p", "Lusei", "Ideal".	
(73) Pump maintenance slap.	
Brick building measuring 13 x 8 m	50X1-HUM
(73a) storage tanks.	50X1-ḤUM
The tanks are 4 m high and 5 m in Ø.	50X1-HUM
They contain fuel for the pumps	50X1-HUM
in the central pumping station.	
(74) Boiler station.	
(74a) Two brick buildings measuring 65 x 22 m (74) and	 50X1-HUM
35 x 25 x (74a) containing a number of boilers	 50X1-HUM
which provide steam for all departments in the refinery.	
(75) Crude Still.	
Building measuring 40 x 25 m	50X1-HUM
(76) Stirrers.	
Cylindrical tanks of 6 m Ø and 30 m	
high with conical shaped bottoms	
(76a)Pusping station and plant for the operation of the stirrers.	
Brick building measuring 40 x 10 n	 50X1-HUM
(76b)Tanks containing unspecified chemical proparations used	
in connection with the "stirring" process.	 50X1-HUM
Dimensions: $\emptyset = 6$ m height: l_{i}	50X1-HUM

•	On an a	50X1-HUM
* .	SECRET CONTROL	
	U. S. OFFICIALS ONLY	
	(76c) Hanks containing which has been subjected to the	50X1-HUM
	"stirring" process.	
	Dimensions: Ø = 13 m height: 5 m	50X1-ḤUM
	(76d) Uncovered space for the storage of druns.	
	(77) Pipostill.	
	Building measuring 65 x 60 m	
	(77a) Cracking plant.	
	Building measuring 80 x 60 m	
	(77b) Roctangular-shaped steel water storage tanks	
	(170) measuring:-	
A .	(b) 25 x 10 x 3 m	50X1-HUM
	(c) 18 x 5 x 3	
	supplying water for the cooling of the cracking plant.	
	(78) Unspecified distillation plant.	50X1-HUM
	Dimensions:-	
	(78) 75 x 70 a	
	(79) 80 x 70	
	(80) Cooling tower.	
	Concrete reservoir resting on a concrete base with	
	an hourly capacity of 400 m ³ of water.	
	(81) Vacuum still. (81a)	
•	Buildings measuring:-	
	(81) 35 x 25 m	50X1-HUM
	(81a) 27 m 15 me	
	(82) Plant for the collection of refinery residues, for subsequent	
	redistribution to various installations.	
	Building casuring 40 x 10 m	50X1-HUM
	(83) Grease manufacturing plant and store.	
	Building leasuring 60 x 35 m divided into:	50X1-HUM
•	(i) Plant for the manufacture of greases	
	SECRET CONTROL	

50X1-HUM

50X1-HUM

required for the maintenance of machinery, motors etc.

notors etc. (ii) Grease store containing 200 kgs capacity steel drums. (84)Tar preparation plant equipped with a number of basins into which the semi-solid mass is allowed to drain for the purpose of cooling and cutting. Alternatively, the ter is packed in 200 kgs capacity steel druss. (85) Shed with steel girder framework covered with a saw-tooth corrugated iron roof, used as storage depot for tar in blocks and druss. Dimensions: 80 x 80 50X1-HUM (86) Uncovered space for the storage of empty tar drums. 50X1-HUM (87) Furnace room for distillation 50X1-HUM Building measuring 20 x 14 m (88) Steel smokestack 20 m high, bellonging to the furnace 50X1-HUM room (87). (89) 50X1-HUM distillation plant using a recently invented process known as "SUB VIT" (Roumanian). The plant was supplied by the Czech firm "B.K.S.", which also provided 50X1-HUM its installation. The new plant entered into operation in September 1951. Dimensions: 30 x 20 m 50X1-HUM (89a) "Fractionation" plant (frazionamento) consisting of 50X1-HUM a metal tank of 4 metres \emptyset and 30 m high fitted with 50X1-HUM an internal mechanism. It contains which has already been distilled in plant (89). (89b) storage tank used in connection with plants (89) and 50X1-HUM (89a). Dimensions: $\emptyset = 13$ 50X1-HUM

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(90)	Recently installed oil refining plant.	
	Brich building measuring 30 x 15 m	50X1-HUM
	plant entered into operation in November 1951.	
(91)	Vascline refining plant producing a special type of vaseline	
	for the greasing of weapons.	
,	Brick building measuring 40 x 20 m	50X1-HUM
(91a)	Storage tank measuring 2.5 x 2 m containing chemical	!
	solutions for plant (91).	·
(92)	Storage tank measuring 20 m in p and 7 m in height	50X1-HUM
	containing from for fire-fighting purposes. It is also	ĺ
	used for charging fire extinguishers.	
(92a)	Reserve water tank measuring 20 m in p and 7 m in	50X1-HUM
	height, to be used only in case of an outbreak of fire.	
(93)	Chemical laboratory.	
	One-storey building measuring 30 x 15 m	50X1-HUM
(94)	Chemical experimental laboratory.	
	Building measuring 10 x 5 m	
(95)	Chemical laboratory.	
	Building measuring 5 x 6 m	
(96)	Furnace for the destruction of all refinery residues.	
	Building measuring 30 x 5 m	50X1-HUM
(96a)	Smokestack 8 m high, belonging to the furnace (96).	50X1-HUM
(97)	Area of Storage Tanks.	
	The area contains about 280 storage tanks varying in	50X1-HUM
	size from 15-20 m ø and 7 - 8 m in height.	50X1-HUM
	They are used partly for the storage of crude oil, which	
	is delivered straight from the oil wells by pipe-line,	i i
	and partly for the storage of refined products. The	
	storage tanks are connected with the central pumping	
	station by means of underground conduits through which	

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the orude oil is purped to the various refining plants for subsequent return to the reserve storage tanks. Some of the tanks are protected by a 2- high earth wall. The value of brick or concrete protective walks for all storage tanks in the refinery. The walls are to cover two thirds of the height of the tanks.

50X1-HUM